



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D139-799-015
Job Sheet 203567



Part No: D139-799-015

Job Qty: 4 pcs

Part Name: Engine Wash



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 1/10/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	1/10/20	0.00	0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S238148

Part: D139-799-015

Job No: 203567

Serial No/Batch: S238148

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/02/17 JG/STC LoA C.

Plex 11/21/19 2:41 PM Dart.Renwick.Jennifer

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	4 pcs	1/10/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	4 pcs	1/10/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	4 pcs	1/10/20	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	4 pcs	1/10/20	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						

DAS
78
9-89

DEC 16 2019

DAS
78
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DAS
78
9-89

DEC 16 2019

DAS
78
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

FG 29

130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev:

135 - Document Control - Photocopy bluefile & type labels per PPP D139-799-015 CHG006

140 - QC21- Final Inspection - Work Order Release

013319

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5232886
AN3C5A	Bolt	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5092104
AN526-1032R16	Screw	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	162900
AN832-6J	Union	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5232895
AN924-6J	Nut	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5232895
CB2000CRA3-28	Stud	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5232895
CB4022V3CR8	Anchor Nut	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5232895
CB91	Acrylic Adhesive, 3.5G	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5232895
D4121-1	Hose Assembly	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5232895
D4121-3	Hose Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232895
D4121-5	Hose Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232895
D4131-041	Manifold Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232895
D4131-043	Doubler Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232895
D4146-1	Fitting	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5232895
D4182-1	Fitting, Quick Disconnect	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5232895
D4384-1	Placard	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232895
MS21043-3	Nut	40 Ea (10 ea)	110-Packaging 1 - Pick Kit	5232895
MS21919-WDG9	Clamp	36 Ea (9 ea)	110-Packaging 1 - Pick Kit	5232895
MS21919WCH16	Clamp	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5232895
MS21919WCH4	Clamp	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5232895
MS21919WCH9	Clamp	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5232895
NAS1149C0316R	Washer	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5232895
NAS1149C0332R	Washer (AN960C10L)	32 Ea (8 ea)	110-Packaging 1 - Pick Kit	5232895
NAS1149C0932R	Washer (AN960C916L)	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5232895
NAS43DD3-80N	Spacer	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5232895

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	16	304	0
	AN3C5A	12	703	0
	AN526-1032R16	16	33	0
	AN832-6J	8	17	0
	AN924-6J	16	42	0
	CB2000CRA3-28	12	123	0
	CB4022V3CR8	12	30	0
	CB91	8	27	0
	D4121-1	8	24	0
	D4121-3	4	18	0
	D4121-5	4	20	0
	D4131-041	4	9	0
	D4131-043	4	26	0
	D4146-1	8	46	0
	D4182-1	8	36	0
	D4384-1	4	18	0
	MS21043-3	40	1,134	0
	MS21919-WDG9	36	187	0
	MS21919WCH16	8	16	0
	MS21919WCH4	8	16	0
	MS21919WCH9	16	40	0
	NAS1149C0316R	24	514	0
	NAS1149C0332R	32	5,208	0
	NAS1149C0932R	16	177	0
	NAS43DD3-80N	12	24	0

Part Specifications

Specifications could not be found.